

GENERAL TOLERANCES UNLESS SPECIFIED		MATERIAL VIKING	PART NO. BUSB1928	CAYMAN MOULD TECH. CO.,LTD		
LINEAR .X ±0.05	ANGLE X.° ±1°	FINISH HRC52~54°	APPROVED BY	TITLE TYP-C CH-1.4 DIP Body Mould Cavity Insert		
.XX ±0.01	.X.° ±0.5°	UNITS MM	CHECKED BY	DWG NO. 063		
.XXX ±0.005	.XX.° ±0.1°	SIZE A4	QTY 4	DRAWN BY 2019.09.19	SHEET 1/2	
.XXXX ±0.002	.XXX.° ±0.05°				SCALE 7 : 1	REV 1A

REV.	ECN NO. / DESCRIPTION	DATE
1A		2019.09.19

**Requirements:**

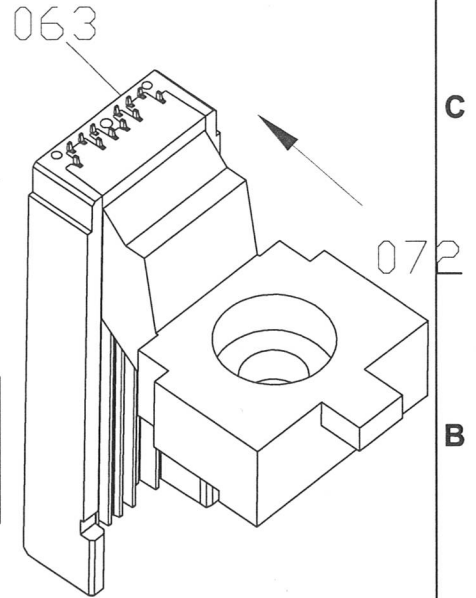
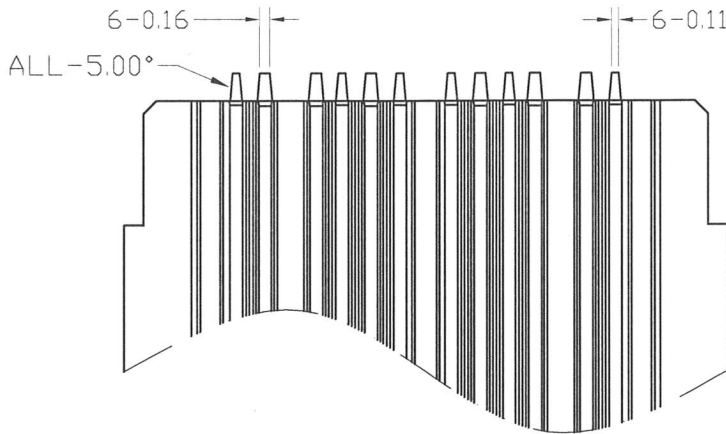
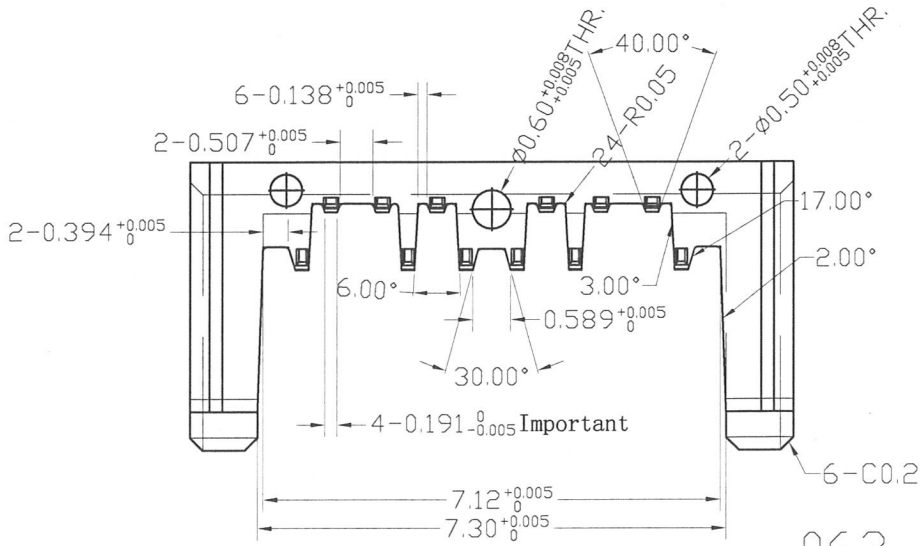
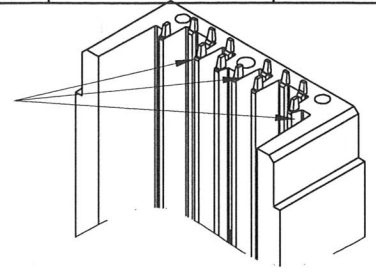
- 1, Grinding corner cleaning  
CA < 0.03
- 2, EDM roughness ra0.7

All grooves, r0.05 and bevels of the head are machined with 072

There should be no gap or improper assembly

Processing technology: PG processing

There should be no gaps in the assembly under the microscope.



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.XX ±0.01	.X.° ±0.5°	SIZE A4	QTY 4	DRAWN BY 2019.09.19	SHEET 2/2	SCALE 7:1
.XXX ±0.005	.XX.° ±0.1°			DRAWN BY 2019.09.19		
.XXXX ±0.002	.XXX.° ±0.05°					